



EVER EFFICIENT. EVER RELIABLE. EVER PROFITABLE.

REGAL

ECM MOTOR SOLUTIONS



Replace OEM ECM X13® Motors with Evergreen® EM Motors and Control Modules



RESIDENTIAL/LIGHT COMMERCIAL HVAC SYSTEMS INDOOR BLOWER APPLICATIONS

- Replaces Genteq® X13 and Endura® Pro motors or similar competitor constant torque ECM
- Maintains system efficiency and performance
- Compatible with OEM harness
- Pre-programmed for truck stock
- No complex wiring or configuration
- Two year warranty[®]

SAVE THE MOTOR - REPLACE THE CONTROL





Replace OEM ECM X13 Motors with Evergreen CM Motors



COMMERCIAL AIR HANDLER/PACKAGE SYSTEMS AND VAV APPLICATIONS INDOOR BLOWER APPLICATIONS

- Replaces Genteq X13 and Endura Pro motors or similar competitor constant torque ECM
- Maintains system efficiency and performance
- Compatible with OEM harness
- Pre-programmed for truck stock
- No complex wiring or configuration
- Two year warranty^o

FURNACE AIR HANDLERS INCLUDES PACKAGE SYSTEMS Blower Motor

Replace OEM ECM Variable Speed Motors with Evergreen VS Motors



RESIDENTIAL/LIGHT COMMERCIAL HVAC SYSTEMS INDOOR BLOWER APPLICATIONS

- Replaces models 2.0, 2.5, Genteq models 2.3,
- Eon® and 3.0 motors
- Maintains system efficiency and performance
- Compatible with OEM harness
- Pre-programmed for truck stock
- No complex wiring or configuration
- ¶ Two year warranty[©]





Blower Motor



PSC MOTOR SOLUTIONS





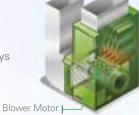
Upgrade/Replace PSC Indoor Blower Motors with Evergreen® IM Motors



RESIDENTIAL/LIGHT COMMERCIAL HVAC SYSTEMS

- Reduce truck stock
- Increase energy savings
- Increase comfort and indoor air quality
- Decrease continuous fan noise and power consumption
- Easy drop-in replacement connects directly to fan boards or relays
- Two year warranty^o





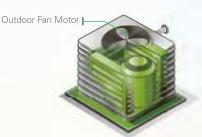
Upgrade/Replace PSC Outdoor Fan Motors with Evergreen OM Motors

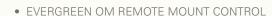


RESIDENTIAL/LIGHT COMMERCIAL HVAC SYSTEMS

- Drop-in replacement for induction motors
- Easy retrofit line voltage connections
- Quiet start and operation
- Dual rotation (CW/CCW)
- Efficiency up to 80%
- Two year warranty[®]

A/C & HEAT PUMP UNITS





- All angle mount
- Lower profile
- OEM mounting holes on side of motor shell and end shield







• This warranty shall expire twenty-four (24) months from first use of the Product or thirty (30) months from date of shipment of the Product, whichever occurs first. Except as stated here, Regal standard limited warranty applies. See www.regalbeloit.com (Terms and Conditions of Sale).





ECM MADE EASY™

What If... you could replace 32 PSC motors with just 3 ECM motors?

Evergreen® IM

INDOOR BLOWER MOTOR

2 Evergreen IM motors replace 16 of the most common PSC motor ratings.



FURNACE AIR HANDLERS

Includes Package Systems

Blower Motor |



115-230 VAC 1/2-1/5 HP CW / CCW CAT #6005



115-230 VAC **1-1/2 HP** CW / CCW **CAT #6010**

48 FRAME / 1075 RPM INDOOR BLOWER MOTORS

115 V	115 V	115 V	115 V
1/4 HP	1/3 HP	1/2 HP	3/4 HP
CCW	CCW	CCW	CCW
115 V	115 V	115 V	115 V
1/4 HP	1/3 HP	1/2 HP	3/4 HP
CW	CW	CW	CW
230V	230V	230V	230V
1/4 HP	1/3 HP	1/2 HP	3/4 HP
CCW	CCW	CCW	CCW
230V	230V	230V	230V
1/4 HP	1/3 HP	1/2 HP	3/4 HP
CW	CW	CW	CW

Evergreen OM

OUTDOOR FAN MOTOR

1 Evergreen OM motor replaces 16 of the most common PSC motor ratings.







230 VAC 1/3-1/10 HP CW / CCW CAT #6303 or CAT #6303F

48 FRAME / 230 VAC OUTDOOR FAN MOTORS

			0
825 RPM	825 RPM	825 RPM	825 RPM
1/8 HP	1/6 HP	1/4 HP	1/3 HP
CCW	CCW	CCW	CCW
	0		0
825 RPM	825 RPM	825 RPM	825 RPM
1/8 HP	1/6 HP	1/4 HP	1/3 HP
CW	CW	CW	CW
	0		0
1075 RPM	1075 RPM	1075 RPM	1075 RPM
1/6 HP	1/5 HP	1/4 HP	1/3 HP
CCW	CCW	CCW	CCW
10-	-	2	100
1075 RPM	1075 RPM	1075 RPM	1075 RPM
1/6 HP	1/5 HP	1/4 HP	1/3 HP
CW	CW	CW	CW



Genteq® Evergreen® motors are the smartest choice in the aftermarket, offering ECM replacement with minimal inventory burden, fast and easy installation, and energy savings, which in turn increases the value for the dealer, installer and homeowner. Convert your truck from 32 motors to 3 ECM motors!

BETTER FOR YOU



Technician Friendly Increase Profits Reduce Truck Stock

HOW CAN HAVING THE RIGHT INVENTORY ON THE TRUCK IMPROVE YOUR BOTTOM LINE?

- Complete after hours calls
- Complete more jobs per day
- Reduce expenses associated with driving to get parts including labor, wear on truck, and fuel
- Reduce inventory on truck creating more space for other valuable parts or smaller, economical trucks

BETTER FOR YOUR CUSTOMERS



Same Day Completion Energy Savings Improve Comfort and IAQ

HOW CAN HAVING THE RIGHT INVENTORY ON THE TRUCK INCREASE CUSTOMER SATISFACTION?

- Complete all calls the same day including after hours calls
- Reduce time on call using part on truck
- Two year warranty®
- Reliability of proven ECM technology
- Increases comfort by reducing motor noise and temperature differences throughout the home
- Improve indoor air quality (IAQ) by operating IAQ products continuously using the high efficiency continuous fan speed



This warranty shall expire twenty-four (24) months from first use of the Product or thirty (30) months from date of shipment of the Product, whichever occurs first. Except as stated here, Regal standard limited warranty applies. See www.regalbeloit.com (Terms and Conditions of Sale).





Evergreen EM motor is a drop-in replacement for constant torque ECM such as Genteq X13 and Endura Pro motors or equivalent competitor models with 24 VAC speed taps. With no programming requirements, it's ready when you need it at your local HVAC distributor or on your truck. With no complex wiring, you will get the job done quickly.

BENEFITS

- Replaces Genteq X13 and Endura Pro motors and similar constant torque ECM with 24 VAC speed taps
- Pre-programmed for truck stock, ready to use out of the box
- (5) 24 VAC speed taps (Low-High)
- Compatible with OEM harness
- No complex wiring or configuration
- Automatically determines motor direction using rotation sensing technology
- Maintains system efficiency and performance
- Soft start and off-ramp for quiet operation

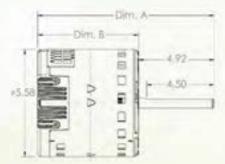
Evergreen® EM Motors and Control Modules

DESIGNED TO REPLACE OEM CONSTANT TORQUE STANDARD ECM INDOOR BLOWER MOTORS SUCH AS GENTEQ® X13® AND ENDURA® PRO MOTORS OR EQUIVALENT COMPETITOR MODELS WITH 24 VAC SPEED TAPS.

[115 OR 208-230 VAC APPLICATIONS]

RELIABILITY

- Encapsulated electronics
- Electronic overload protection
- 4kV surge protection
- Two year warranty®
- UL and CSA recognized component
- This warranty shall expire twenty-four (24) months from first use of the Product or thirty (30) months from date of shipment of the Product, whichever occurs first. Except as stated here, Regal standard limited warranty applies. See www.regalbeloit.com (Terms and Conditions of Sale).



MOTOR MOUNT FOR OEM INDOOR BLOWER MOTOR APPLICATIONS WITH 4 WELDED LEGS CAN BE FOUND ON PAGE 16

ACCESSORIES FOR EVERGREEN EM MOTORS CAN BE FOUND ON PAGE 17



Easy as 1, 2, DONE

- 1. Plug it in
- 2. Bolt it together

EVERGREEN EM CONTROL MODULES

- Save the motor Replace the control
- Genuine Genteq control module for Genteq X13, Endura® Pro and Evergreen EM motors

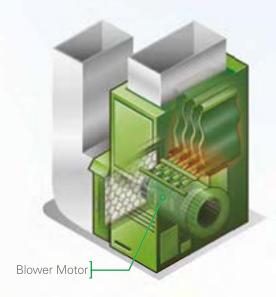


STO	СК	НР	VOLTS	FLA	IMAGE
6103	ECTL	1/3	115	4.8	А
6105	ECTL	1/2	115	6.8	А
6107	ECTL	3/4	115	8.4	А
6110	ECTL	1	115	10.9	В
6203	ECTL	1/3	208-230	2.8	А
6205	ECTL	1/2	208-230	4.1	А
6207	ECTL	3/4	208-230	6.0	А
6210	ECTL	1	208-230	7.6	В

Evergreen® EM Applications

FURNACE AIR HANDLERS

INCLUDES PACKAGE SYSTEMS



Evergreen EM Motor

Replaces OEM constant torque ECM built with 24 VAC speed taps with the following ratings:

Horsepower: 1/3-1 RPM Rating: 1075 Voltage: 115 or 208-230 Rotation: CW & CCW

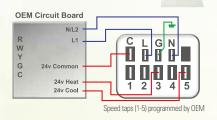
Constant Torque ECM Genteq® X13® or Similar Competitors' Models



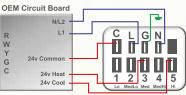


EASY AS 1, 2 DONE

1. Transfer wires or plugs to same connections



2. Adjust speed taps for proper demand airflow



Speed taps (1-5) pre-programmed, ready to use out of the box

Evergreen EM Motors

STOCK	НР	VOLTS	FLA	RPM	SPEEDS	SHAFT	DIM A	DIM B
6103E	1/3	115	4.8	1075	5/PWM	.5" × 5" (4.5" SF)	10.17"	5.25"
6105E	1/2	115	6.8	1075	5/PWM	.5" × 5" (4.5" SF)	10.67"	5.75"
6107E	3/4	115	8.4	1075	5/PWM	.5" x 5" (4.5" SF)	11.42"	6.5"
6110E	1	115	10.9	1075	5/PWM	.5" × 5" (4.5" SF)	12.17"	7.25"
6203E	1/3	208-230	2.8	1075	5/PWM	.5" × 5" (4.5" SF)	10.17"	5.25"
6205E	1/2	208-230	4.1	1075	5/PWM	.5" × 5" (4.5" SF)	10.67"	5.75"
6207E	3/4	208-230	6.0	1075	5/PWM	.5" × 5" (4.5" SF)	11.42"	6.5"
6210E	1	208-230	7.6	1075	5/PWM	.5" × 5" (4.5" SF)	12.17"	7.25"

ROTATION: Reversible // FRAME: NEMA®* 48 -

^{*} NEMA is believed to be the trademark and/or trade names of National Electrical Manufacturers Association and is not owned or controlled by Regal Beloit Corporation.





Evergreen CM motor is a drop-in replacement for constant torque ECM such as Genteq X13 and Endura Pro motors or equivalent competitor models with 24 VAC speed taps. With no programming requirements, it's ready when you need it at your local HVAC distributor or on your truck. With no complex wiring, you will get the job done quickly.

BENEFITS

- Replaces Genteq X13 and Endura Pro motors and similar constant torque ECM with 24 VAC speed taps
- Pre-programmed for truck stock; ready to use out of the box
- (5) 24 VAC speed taps (Low-High)
- Compatible with OEM harness
- No complex wiring or configuration
- Automatically determines motor direction using rotation sensing technology
- Maintains system efficiency and performance
- Soft start and off-ramp for quiet operation

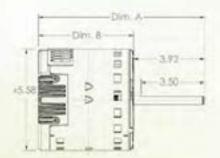
Evergreen® CM Motors

DESIGNED TO REPLACE OEM CONSTANT TORQUE STANDARD ECM INDOOR BLOWER MOTORS SUCH AS GENTEQ® X13® AND ENDURA® PRO MOTORS OR EQUIVALENT COMPETITOR MODELS WITH 24 VAC SPEED TAPS.

208-230/277 OR 460 VAC APPLICATIONS

RELIABILITY

- Encapsulated electronics
- Electronic overload protection
- 4kV surge protection
- Two year warranty®
- UL and CSA recognized component
- This warranty shall expire twenty-four (24) months from first use of the Product or thirty (30) months from date of shipment of the Product, whichever occurs first. Except as stated here, Regal standard limited warranty applies. See www.regalbeloit.com (Terms and Conditions of Sale).



ACCESSORIES FOR EVERGREEN CM MOTORS (PAGES 16 AND 17)

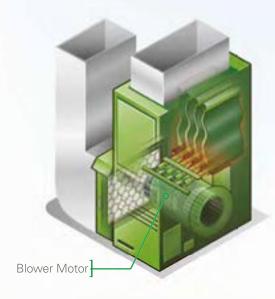
- Evergreen InTune® WIFI Programmer
- 0-10 VDC Harness Kit
- PWM Controls
- Motor Mounting Kits



Evergreen® CM Applications

FURNACE AIR HANDLERS

INCLUDES PACKAGE SYSTEMS



Evergreen CM Motor

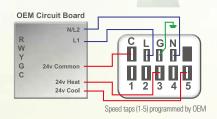
Replaces OEM constant torque ECM built with 24 VAC speed taps with the following ratings:

Horsepower: 1/3-1 RPM Rating: 1075 Voltage: 208-230/277 Rotation: CW & CCW

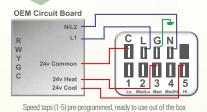


EASY AS 1, 2 DONE

1. Transfer wires or plugs to same connections



2. Adjust speed taps for proper demand airflow



Evergreen CM Motors

STOCK	HP	VOLTS	FLA	RPM	SPEEDS	SHAFT	DIM A	DIM B
6703	1/3	208-230/277	2.8	1075	5/PWM	.5" x 4" (3.5" SF)	9.17"	5.25"
6705	1/2	208-230/277	4.1	1075	5/PWM	.5" × 4" (3.5" SF)	9.67"	5.75"
6707	3/4	208-230/277	6.0	1075	5/PWM	.5" × 4" (3.5" SF)	10.42"	6.5"
6710	1	208-230/277	7.6	1075	5/PWM	.5" × 4" (3.5" SF)	11.17"	7.25"
6405 "	1/2	460	2.1	1075	5/PWM	.5" × 4" (3.5" SF)	10.53"	6.61"
6407 •	3/4	460	3.1	1075	5/PWM	.5" × 4" (3.5" SF)	11.28"	7.36"
6410 ■	1	460	4.0	1075	5/PWM	.5" × 4" (3.5" SF)	12.03"	8.11"

ROTATION: Reversible // FRAME: NEMA®* 48 -

MM is believed to be the trademark and/or trade names of National Electrical Manufacturers Association and is not owned or controlled by Regal Beloit Corporation

Item to be discontinued when stock is depleted.



DESIGNED TO REPLACE GENTEQ® CONSTANT AIRFLOW (VARIABLE SPEED) ECM INDOOR BLOWER MOTORS. **DESIGNED SPECIFICALLY TO REPLACE MODELS 2.0. 2.5. GENTEQ MODELS 2.3, EON® AND 3.0 MOTORS.**

Evergreen VS product line is designed specifically to replace models 2.0, 2.5, Genteq models 2.3, Eon and 3.0 motors. These motors represent the largest volume of variable speed motors used in HVAC OEM applications to date in the indoor blower motor segment.

RELIABILITY

- Encapsulated electronics
- Electronic overload protection
- 6kV surge protection
- Two year warranty®
- UL and CSA recognized component
- This warranty shall expire twenty-four (24) months from first use of the Product or thirty (30) months from date of shipment of the Product, whichever occurs first. Except as stated here, Regal standard limited warranty applies. See www.regalbeloit.com (Terms and Conditions of Sale).

CONTRACTOR BENEFITS

- Pre-programmed
- Plug-n-play
- Dual voltage
- Truck stock
- Automatic dual rotation

CONSUMER BENEFITS

- Complete all calls the same day including after hours calls
- Reduce time on call using part on truck
- Built by same manufacturer as original motor
- Maintains system performance and efficiency

GENTEQ MODEL 3.0 MOTOR REPLACEMENT (4-PIN)



- The Evergreen VS motor is a direct replacement for the Genteg model 3.0 motor.
- Plug-n-play (Connect OEM plugs...DONE).

MODEL 2.5 MOTOR REPLACEMENT

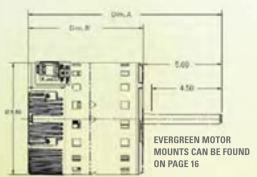


- The Genteq 16-4 pin adapter (#5K015) is required for this application.
- The 16-4 pin adapter is sold separately and is installed permanently with the

MODEL 2.0, GENTEQ MODELS 2.3 AND EON MOTOR REPLACEMENT (16-PIN)



- The Evergreen VS User Interface (#5K010) is required for this application.
- The user interface is sold separately and is installed permanently with the
- All wires and harnesses are provided with the user interface.





Evergreen® VS Applications

Evergreen VS Product Line





Evergreen VS motor

PLUG-N-PLAY Connect OEM plugs...DONE!





motor

Genteq 16-4 pin adapter stock #5K015



2.0 motor

Genteq ECM

model 2.3

motor

Genteg ECM model Eon®

motor



Evergreen VS

motor



Evergreen VS user interface stock # 5K010



Blower Motor

STOCK	DESCRIPTION
5K010	Evergreen® VS User Interface®
5K015	Genteq® 16-4 Pin Adapter■
5K016	Evergreen Rotation Reversing Harness

FURNACE AIR HANDLERS

INCLUDES PACKAGE SYSTEMS

- Sold separately and installed permanently with the motor. ⁴ The Evergreen VS motor will automatically configure rotation to
- match the application. The rotation reversing harness (#5K016) is only needed if the motor does not operate the correct direction following the installation instructions.

EASY AS 1, 2, 3 1. Connect 3 plugs 2. Connect thermostat wires **OEM Control Board** 3. Adjust airflow if needed 5-pin line voltage plug 4-pin communication plug communication plug

Evergreen VS Motors

STOCK	HP	VOLTS	FLA	RPM	SPEEDS	SHAFT	DIM A	DIM B
6503V	1/3	120/240	5.0/2.8	1050	Variable	.5" × 5" (4.5" SF)	10.71"	5.71"
6505V	1/2	120/240	7.7/4.3	1050	Variable	.5" × 5" (4.5" SF)	11.21"	6.21"
6507V	3/4	120/240	10.1/6.1	1050	Variable	.5" x 5" (4.5" SF)	11.96"	6.96"
6510V	1	120/240	12.8/7.4	1050	Variable	.5" × 5" (4.5" SF)	12.71"	7.71"

ROTATION: Reversible // FRAME: NEMA®* 48 -

Match the horsepower (HP) and voltage (VAC) ratings of the Evergreen VS motor to the motor being replaced. It is not necessary for the RPM or the amperage (FLA) to match.

d to be the trademark and/or trade names of National Electrical Manufacturers Association and is not owned or controlled by Regal Beloit Corporation.







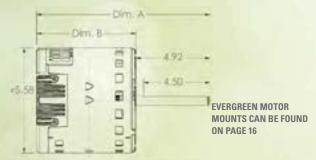
Evergreen® IM Motors

DESIGNED TO REPLACE FACTORY PSC INDOOR BLOWER MOTORS IN HVAC SYSTEMS.

With Evergreen IM motors, you'll give your customers the efficiency and comfort of a new ECM driven system, without replacing the entire system. Simply replace their PSC motor with an Evergreen IM motor. It's not only easy to install, but it can also reduce your inventory and increase your profits.

RELIABILITY

- Encapsulated electronics
- Electronic overload protection
- 6kV surge protection
- Two year warranty
- UL and CSA recognized component
- This warranty shall expire twenty-four (24) months from first use of the Product or thirty (30) months from date of shipment of the Product, whichever occurs first. Except as stated here, Regal standard limited warranty applies. See www.regalbeloit.com (Terms and Conditions of Sale).





Calculate energy savings quickly and easily with our Energy Savings Calculator.

Download the Dealer Toolbelt app, which includes the Evergreen Energy Savings Calculator. Utility rebates may be available in your area.

CONTRACTOR BENEFITS

- Reduce truck stock and get the job done
- No capacitors required
- Connects directly to existing relays or circuit boards
- No additional relays or wires needed
- Automatically determines motor direction using rotation sensing technology
- Two motors replace the following ratings:
 - » 1/5, 1/4, 1/3, 1/2, 3/4 & 1 horsepower
 - » 115/230 VAC
 - » CW and CCW rotation
 - » 1000-1075 RPM
 - » Direct drive 48 frame

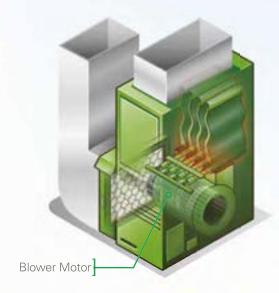
CONSUMER BENEFITS

- Energy savings
 - » Free energy savings calculator app
 - » Up to 25% more efficient than PSC motors in heating and cooling modes
- Quiet operation
 - » On/Off ramping
- Optimized continuous fan speed
 - » Energy savings (up to 75% more efficient than PSC motors in continuous fan mode)
 - » Quiet operation (little to no air noise or draft)
 - » Increases comfort by reducing motor noise and temperature differences throughout the home
 - » Improve indoor air quality (IAQ) by operating IAQ products continuously using the high efficiency continuous fan speed
- Constant torque technology
 - » Automatically supports airflow due to filter loading

Evergreen® IM Applications

FURNACE AIR HANDLERS

INCLUDES PACKAGE SYSTEMS

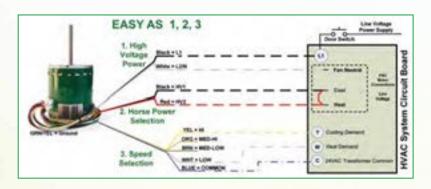


Evergreen IM Motor

Replaces Permanent Split Capacitor (PSC), direct drive, induction motors with the following ratings:

Horsepower: 1/5-1 RPM Rating: 1075 Voltage: 115/230 Rotation: CW & CCW





Evergreen IM Motors

STOCK	НР	VOLTS	FLA	RPM	SPEEDS	SHAFT	DIM A	DIM B
6005	1/2 (1/2, 1/3, 1/4, 1/5)	115/230	6.7/4.0	1075	5	.5" × 5" (4.5" SF)	11.26"	6.34"
6010	1 (1,3/4,1/2)	115/230	11.0/6.7	1075	5	.5" × 5" (4.5" SF)	12.76"	7.84"

ROTATION: Reversible // FRAME: NEMA®* 48 -

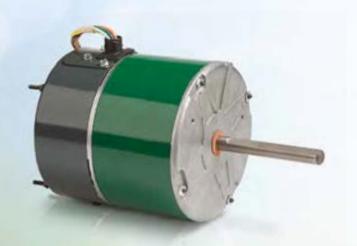
Stock No. Cross Reference

EVERGREEN® MOTOR STOCK NO.	US MOTORS®* Stock No.	AZURE®*/MARS®* STOCK NO.	MARS* STOCK NO.	CENTURY® MOTOR Stock No.
6005	5520ET, 5521ET, 5530ET, 5531ET, 5522ET, 5532ET	10800■	10860	CSL1056, CS1056
6010	5540ET, 5541ET, 5550ET,5551ET, 5542ET, 5552ET	10801■	10861	CSL1106, CS1106

^{*} Evergreen IM motors can replace Azure* motors when used to replace PSC motors. Evergreen EM motors can replace Azure* motors when used to replace X13® motors.

^{*} The following are believed to be the trademarks and/or trade names of their respective owners and are not owned or controlled by Regal Beloit Corporation. US Motors: Nidec Motor Corporation; Azure: MARS; MARS: Motors & Armatures, Inc.; NEMA: National Electrical Manufacturers Association.





Evergreen® OM Motors

DESIGNED TO REPLACE FACTORY PSC OUTDOOR FAN MOTORS IN HVAC SYSTEMS.

Evergreen OM motor is a versatile high efficiency ECM designed to replace induction motors (shaded pole or PSC) in outdoor fan applications. These applications include direct-drive fan propellers (axial fan blades) in A/C or heat pump systems (including split or package systems).

CONTRACTOR BENEFITS

- Reduce truck stock and get the job done (see page 4)
- No capacitor required
- Connects directly to existing controls
- No additional relays or wires needed

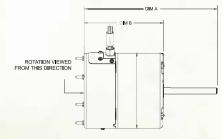
CONSUMER BENEFITS

- Complete all calls the same day including after hours calls
- Reduce time on call using part on truck
- Energy savings
- Quiet start and operation

RELIABILITY

- Encapsulated electronics
- Electronic overload protection
- 6kV surge protection
- Two year warranty®
- UL and CSA recognized component
- 60° C Ambient rating
- This warranty shall expire twenty-four (24) months from first use of the Product or thirty (30) months from date of shipment of the Product, whichever occurs first. Except as stated here, Regal standard limited warranty applies.

 See www.regalbeloit.com (Terms and Conditions of Sale).



ACCESSORIES FOR EVERGREEN OM MOTORS (PAGES 16 AND 17)

- Low ambient kit
- PWM harness
- PWM controls
- OEM motor mount #2098A



EVERGREEN OM REMOTE MOUNT CONTROL

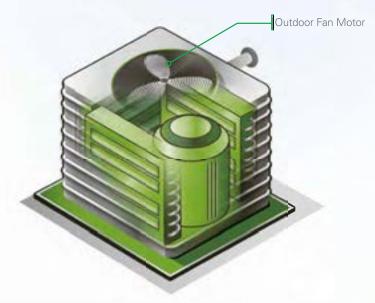
- Identical ratings to model 6303
- All angle mount
- Lower profile
- OEM mounting holes on side of motor shell and end shield



Evergreen® OM Applications

A/C & HEAT PUMP UNITS

INCLUDES PACKAGE SYSTEMS



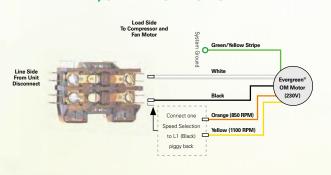
Evergreen OM Motor

Replaces PSC outdoor fan motors with the following ratings:

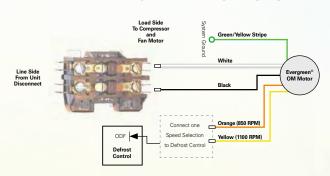
Horsepower: 1/3-1/10 RPM: 850 or 1100 Voltage: 208-230 Rotation: CW & CCW



A/C APPLICATIONS



HEAT PUMP APPLICATIONS



Evergreen OM Motors

STOCK	HP	VOLTS	FLA	RPM	SPEEDS	SHAFT	DIM A	DIM B
6301	1/5-1/10	208-230	2.8	850/1100	1	.5" × 3" (2.5" SF)	8.49"	5.45"
6303	1/3-1/10	208-230	3.5	850/1100	2	.5" × 3" (2.5" SF)	8.99"	5.95"
6303R _new	1/3-1/10	208-230	3.5	850/1100	2	.5" × 5.5" (5" SF)	9.79"	4.23″▲
6903 -	1/3	460	1.6	850/1100	2/PWM	.5" × 6" (5.5" SF)	12.82"	6.77"
6905 -	1/2	460	2.5	850/1100	2/PWM	.5" x 6" (5.5" SF)	13.57"	7.53"
6907 -	3/4	460	3.1	850/1100	2/PWM	.5" × 6" (5.5" SF)	14.31"	8.27"
I .								

- ROTATION: Reversible // FRAME: NEMA®* 48 -

- Item to be discontinued when stock is depleted.
- ▲ This dimension represents the motor length from end shield to end shield.
- * NEMA is believed to be the trademark and/or trade names of National Electrical Manufacturers Association and is not owned or controlled by Regal Beloit Corporation.



MOTOR MOUNTS FOR EVERGREEN® MOTORS

All Evergreen motors are NEMA®* 48-frame (5.6" diameter). If the motor you're replacing has the same frame dimensions and uses a belly band mount, an Evergreen motor will fit in the existing mount.

A new motor mount may be required if the old mount is connected to the motor around the bearing (resilient mount), or welded or bolted directly to the motor shell.

To determine the bolt hole diameter needed, measure the diameter of the air inlet. The bolt hole dimension must be larger than this dimension.

GENTEO® MOUNTING KITS



CATALOG #GA556

9-10" bolt circle torsion flex

NEMA* 48 Frame (5.6" dia.) 3 legs

Not recommended for 3/4 HP or 1HP motors



CATALOG #5K003

10" bolt circle

CATALOG #5K004

11" bolt circle

NEMA* 48 frame (5.6" dia.) 3 legs



CATALOG #5K005

13" bolt circle

NEMA* 48 frame (5.6" dia.) 4 legs



CATALOG #5K002

Motor mount for installing Evergreen EM motor in OEM indoor blower motor applications with Genteq X13® or Endura® Pro motors with 4 welded legs.



CATALOG #2098A

Used in place of mounting cables in OEM outdoor fan motor applications. Kit includes mounting hardware and assembly instructions.







ACCESSORY FOR OEM MOTORS MODEL 2.0, GENTEQ® MODELS 2.3, EON® AND 3.0 MOTORS



TECINSPECT® DIAGNOSTIC TOOL CATALOG #GA447

The TECINspect diagnostic tool is capable of providing simple, fast and accurate diagnostics of Genteq constant airflow (variable speed) OEM indoor blower models 2.0, 2.3, EON and 3.0 Electronically Commutated Motor (ECM).

ACCESSORIES FOR EVERGREEN® EM & CM MOTORS



EVERGREEN INTUNE® WIFI PROGRAMMER CATALOG #5K006

Provides wireless connection from a smart phone to Evergreen EM and CM motors for realtime adjustment of the motor's operating point. Saves time adjusting airflow performance while the motor is operating in the HVAC system. Set a precise operating point from 600-1200 RPM on each of 5 speed taps to dial in system performance.



0-10 VDC HARNESS KIT CATALOG #5K007

With this harness, connect 0-10 VDC controls directly to Evergreen EM & CM motors to select precise operating points from 600-1200 RPM to dial in system performance.

ACCESSORIES FOR EVERGREEN EM, CM & OM MOTORS



PWM CONTROL (SINGLE INPUT) CATALOG #760ECM

This control converts a single 24 VAC thermostat or motor demand to a PWM signal with a manually adjustable range of 600-1200 RPM to set a precise operating point.**

PWM CONTROL (4 INPUTS) CATALOG #CTL764

This control converts up to 4 individual 24 VAC thermostat or motor demands



to a PWM signal with a manually adjustable range of 600-1200 RPM to set a precise operating point for each demand individually.**

PWM CONTROL CATALOG #792ECM

This control will accept either a 2-10 VDC input or 4-20 mA input signal. The PWM output signal will scale from 0%-100%

over the input signal range which will range the motor from 600-1200 RPM.**



^{**} Evergreen OM motor catalog #'s 6301 and 6303 require PWM harness (catalog #5K008) for compatibility with this control.

ACCESSORIES FOR EVERGREEN OM MOTORS



PWM HARNESS CATALOG #5K008

This harness is applicable to Evergreen OM motor (230 VAC) Catalog #'s 6301 & 6303. It converts the 24 VAC speed tap inputs to a single PWM input compatible with the following controls:

- 760ECM see description above
- CTL764 see description above
- 792ECM see description above
- 88020ECM see description to the right



PWM LOW AMBIENT HEAD PRESSURE CONTROLLER CATALOG #88020ECM

This control directly modulates ECM condenser fan motors via PWM signal in low ambient temperatures, varying the volume of air throughout the condenser, to regulate head pressure. Evergreen OM motor catalog #'s 6301 and 6303 require PWM harness (catalog #5K008) for compatibility with this control.





MOTOR SPECIFICATIONS

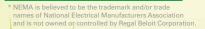
MODEL	STOCK	НР	VOLTS	FLA	RPM	SPEEDS	SHAFT	DIM A	DIM B
Evergreen® IM Motors	6005	1/2 (1/2, 1/3, 1/4, 1/5)	115/230	6.7/4.0	1075	9	.5" × 5" (4.5" SF)	11.26"	6.34"
(PSC Replacement Motor)	6010	1 (1,3/4,1/2)	115/230	11.0/6.7	1075	9	.5" × 5" (4.5" SF)	12.76"	7.84"
	6103E	1/3	115	4.8	1075	5/PWM	.5" × 5" (4.5" SF)	10.17"	5.25"
Evergreen EM Motors	6105E	1/2	115	6.8	1075	5/PWM	.5" x 5" (4.5" SF)	10.67"	5.75"
(X13® and Endura® Pro Motor Replacement)	6107E	3/4	115	8.4	1075	5/PWM	.5" × 5" (4.5" SF)	11.42"	6.5"
A	6110E	1	115	10.9	1075	5/PWM	.5" × 5" (4.5" SF)	12.17"	7.25"
Control Modules	6203E	1/3	208-230	2.8	1075	5/PWM	.5" x 5" (4.5" SF)	10.17"	5.25"
available, use same EM stock number	6205E	1/2	208-230	4.1	1075	5/PWM	.5" × 5" (4.5" SF)	10.67"	5.75"
followed by CTL	6207E	3/4	208-230	6.0	1075	5/PWM	.5" × 5" (4.5" SF)	11.42"	6.5"
(ex. 6207ECTL)	6210E	1	208-230	7.6	1075	5/PWM	.5" x 5" (4.5" SF)	12.17"	7.25"
	6703	1/3	208-230/277	2.8	1075	5/PWM	.5" × 4" (3.5" SF)	9.17"	5.25"
	6705	1/2	208-230/277	4.1	1075	5/PWM	.5" × 4" (3.5" SF)	9.67"	5.75"
Evergreen CM Motors (X13 and Endura Pro Motor	6707	3/4	208-230/277	6.0	1075	5/PWM	.5" × 4" (3.5" SF)	10.42"	6.5"
Replacement)	6710	1	208-230/277	7.6	1075	5/PWM	.5" x 4" (3.5" SF)	11.17"	7.25"
■ Item to be discontinued when stock is depleted.	6405 •	1/2	460	2.1	1075	5/PWM	.5" × 4" (3.5" SF)	10.53"	6.61"
When stook is depicted.	6407	3/4	460	3.1	1075	5/PWM	.5" x 4" (3.5" SF)	11.28"	7.36"
	6410 •	1	460	4.0	1075	5/PWM	.5" × 4" (3.5" SF)	12.03"	8.11"
- ON N	6301	1/5	208-230	2.8	850/1100	2	.5" × 3" (2.5" SF)	8.49"	5.45"
Evergreen OM Motors (PSC Outdoor	6303	1/3	208-230	3.5	850/1100	1	.5" × 3" (2.5" SF)	8.99"	5.95"
Replacement Motor)	6303R new	1/3	208-230	3.5	850/1100	2	.5" × 5.5" (5" SF)	9.79"	4.23"
Item to be discontinued when stock is depleted.	6903 •	1/3	460	1.6	850/1100	2/PWM	.5" × 6" (5.5" SF)	12.82"	6.77"
	6905 "	1/2	460	2.5	850/1100	2/PWM	.5" × 6" (5.5" SF)	13.57"	7.53"
	6907 =	3/4	460	3.1	850/1100	2/PWM	.5" × 6" (5.5" SF)	14.31"	8.27"
<u> </u>	6503V	1/3	120/240	5.0/2.8	1050	Variable	.5" x 5" (4.5" SF)	10.71"	5.71"
Evergreen VS Motors	6505V	1/2	120/240	7.7/4.3	1050	Variable	.5" × 5" (4.5" SF)	11.21"	6.21"
(Variable Speed	6507V	3/4	120/240	10.1/6.1	1050	Variable	.5" × 5" (4.5" SF)	11.96"	6.96"
Replacement Motor)	6510V	1	120/240	12.8/7.4	1050	Variable	.5" × 5" (4.5" SF)	12.71"	7.71"

ROTATION: Reversible // **FRAME:** NEMA®* 48

Evergreen VS User Interface 5K010 Evergreen® Genteq 16-4 Pin Adapter 5K015 Accessories 5K016 Evergreen Rotation Reversing Harness**

Download the "Dealer Toolbelt" app, and calculate energy savings quickly and easily with our Energy Savings Calculator.







Sold separately and installed permanently with the motor.
 The Evergreen VS motor will automatically configure rotation to match the application. The rotation reversing harness (#5K016) is only needed if the motor does not operate the correct direction following the installation instructions.



HVAC MOTOR REPLACEMENT SOLUTIONS

INDOOR BLOWER MOTORS EVERGREEN® REPLACEMENT OPTIONS APPLICATION **Evergreen IM Motors** • Match VAC, RPM and HP ratings • The FLA (amperage) ratings do not need to match Induction Motors Shaded Pole or PSC If the old motor does not use a belly band mount, (typically built with two brown or purple a new mount will be needed. run capacitor wires) • When replacing a 1/2 HP PSC motor, refer to chart on page 3 of IM manual for support. Get IM manual at ECMMadeEasy.com **Evergreen EM & CM Motors** Constant Torque ECM Motors (Genteq® • Match VAC and HP ratings models X13® or Endura® Pro motors or **FURNACE AIR HANDLERS** • The FLA (amperage) and RPM ratings do not equivalent competitor's product with 24 need to match VAC speed taps) **Evergreen EM Control Modules** Evergreen VS Motors & User Interface (UI) Constant Airflow (Variable Speed) ECM 1000007 Match VAC and HP ratings Motors (Model 2.0, Genteq models 2.3 and Eon® motors) • The FLA (amperage) and RPM ratings do not Note: The model 2.3 motor has the same need to match physical appearance as the model 2.5 • The UI (#5K010) is required for this application and is motor. Always confirm model name on installed permanently with the motor. motor, use ID guide information on back This part is sold separately from the motor page if needed. Evergreen VS Motors & 16-4 Pin Adapter Constant Airflow (Variable Speed) **ECM Motors** (Genteg model 2.5 motor) • Match VAC and HP ratings Note: The model 2.5 motor has the • The FLA (amperage) and RPM ratings do not need to same physical appearance as the model 2.3 motor. Always confirm model name • The 16-4 Pin Adapter (#5K015) is required for this on motor, use ID guide information application and is installed permanently with the below if needed. motor. This part is sold separately from the motor **Evergreen VS Motors** Match VAC and HP ratings Constant Airflow (Variable Speed) ECM • The FLA (amperage) and RPM ratings do not need Motors (Genteg model 3.0 motor) to match **OUTDOOR FAN MOTORS EVERGREEN REPLACEMENT OPTIONS APPLICATION** Induction Motors Shaded Pole or PSC **Evergreen OM Motors** A/C & HEAT PUMP UNITS (typically built with two brown or purple run Match VAC and HP ratings





• The FLA (amperage) and RPM ratings do not need to match

Stock #6303R:

Lower profile motor, remote mount control







Constant Speed ECM Motors (Genteg motor models 142 & 142R).

Constant Speed ECM outdoor fan motors must be replaced with an OEM part from the manufacturer of the HVAC system from which it is removed.

OEM = Original Equipment Manufacturer (Manufacturer of the HVAC Furnace/Air Handler/Package System)

HOW TO ID GENTEQ® ECM MOTORS

Follow this guide to locate the model name (i.e. X13®, 2.3...) on the motor control decal.



ECMMadeEasy.com

If the model name is not listed, enter the model number or motor control code in the SMART SEARCH tool on the home page of THEDEALERTOOLBOX.COM. Smart search will provide you with the model name for cross reference here. You can also use the ECM SEARCH tool in our app "Dealer Toolbelt" available on both Apple Store* and Google Play*.

Evergreen manuals, brochures and videos are available at ECMMadeEasy.com.

* The following are believed to be the trademarks and/or trade names of their respective owners and are not owned or controlled by Regal Beloit Corporation Apple Store: Apple Inc.; Google Play: Google LLC.







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www.regalbeloit.com

APPLICATION CONSIDERATIONS

The proper selection and application of products and components, including paying full attention to the subject of product safety in the application, is the responsibility of the customer. Operating and performance requirements and potential associated issues will vary appreciably depending upon the use and application of such products and components. The scope of the technical and application information included in this publication is necessarily limited. Unusual operating environments and conditions, maintenance requirements, installation configurations, and other factors can materially affect the application and operating results of the products and components and the customer should carefully review its requirements. Any technical advice or reviews furnished by Regal Beloit America, Inc. or its affiliates ("Regal") with respect to the use of products and components is given in good faith and without charge. However, Regal assumes no obligation or liability for the advice given, or results obtained, all such advice and reviews being given and accepted are at the customer's risk.

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